

Condition Monitor for Large Rotating Machinery

VM-7 Series

The perfect monitor for critical rotating machinery

VM-7



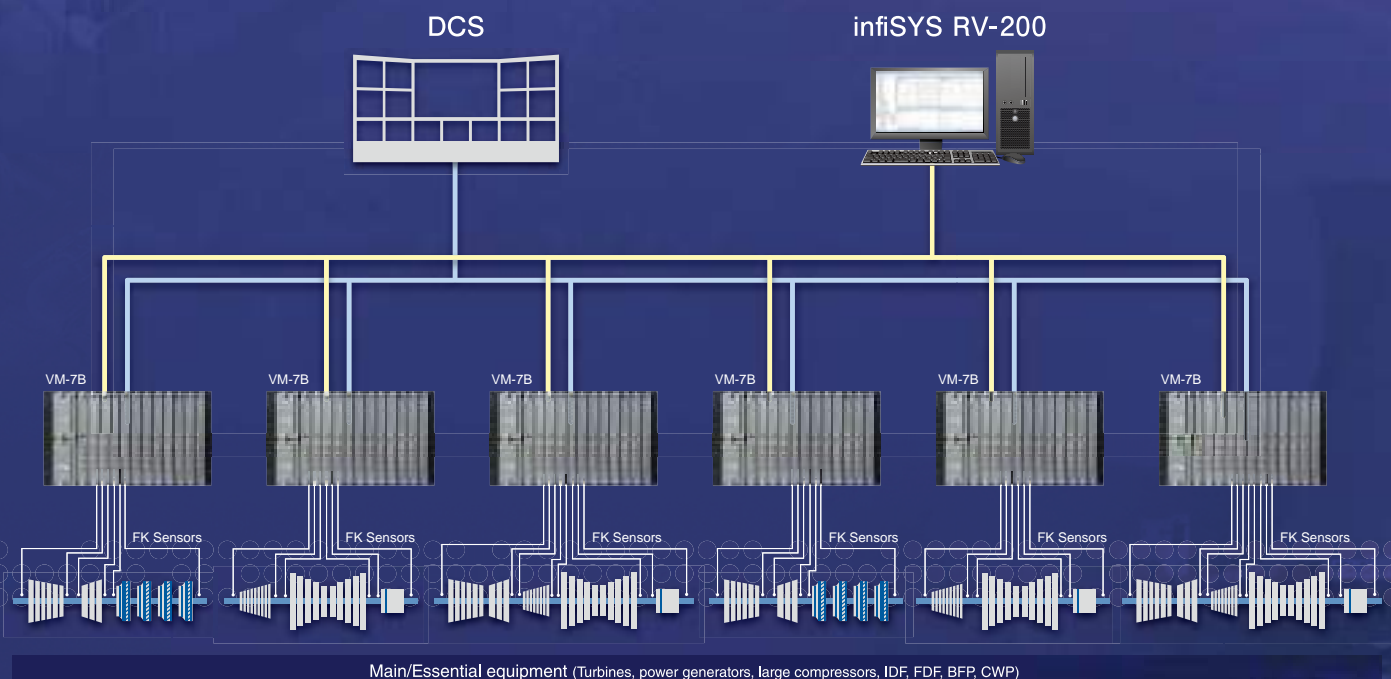
A condition monitor that can be flexibly configured to fit to the size of rotating machinery.

- Designed in accordance with the API* Standard 670 - VM-7 series monitors are optimized for condition monitoring of critical rotating machinery in petrochemical or power plants, including turbines and compressors.

* API: American Petroleum Institute



System Configuration Example



VM-7

Features

- 1 Conformity with the API Standard 670
- 2 Connection to Analysis and Diagnostic System
- 3 Reliability and Maintainability
- 4 High Density
- 5 User Customizable System
- 6 Configurable Alarm Relays

Advantages

Real-time monitoring of the machine condition.
The immediate alarm output protects the rotating machinery.

Applications



- ✦ Steam turbines ✦ Gas turbines ✦ Electric generators ✦ Feed pumps ✦ Fans
- ✦ Blowers ✦ Compressors ✦ Rotating equipment critical to your facility

Conformity with the API Standard 670

Designed to meet the requirements specified in the API Standard. It supports not only monitoring parameters specified in the API Standard, such as shaft vibration, casing vibration, axial position, rotation speed and bearing temperature, but also differential expansion, valve position and eccentricity, etc., required for a Turbine Supervisory Instrument (TSI) for large turbines used for power generation.

User Customizable System

The VM-701B Vibration/Displacement Monitor Module can be configured to take 11 different types of measurements, including vibration, thrust, differential expansion, etc., covering all elements of condition monitoring of rotating machinery. Users can configure the modules to meet their monitoring needs^{*1}.

(*1 VM-772B Device Config is required.)



Reliability and Maintainability

The power supply, network communication with the host network or analysis data communication with the infiSYS View Station can be supplied with redundancy to dramatically reduce the risks of monitoring disruption due to power failure or communication network failure.

All modules can be installed/removed from the front which allows for the hot swap of modules without having to connect/disconnect wirings at the back.

High Density

One 19" rack can hold up to 44 vibration/displacement acquisition channels (11 x 4 channel cards), or 66 temperature channels (11 x 6 channel cards), or a combination of the two.



Connectin to Analysis and Diagnostic System

To protect critical rotating machinery such as turbines and compressors, there is an increasing need for acquisition, analysis and diagnostics of vibration at machine startup/shutdown (transient data), as well as vibration analysis at rated operation. The VM-742B Network Communication Module connects directly to the infiSYS RV-200 Large Rotating Machinery Analyzing System, allowing for direct analysis of defects from virtually any computer.

Configurable Alarm Relays

Each monitor module has 6 relays for users to set up AND/OR and special alarm logic on the desired channels of the monitor modules within the rack.

For a system that requires more contact outputs, one VM-721B 18-Channel Relay Module, or several VM-722B 9-Channel Relay Modules can be installed per rack.

Hardware

● VM-76□B Instrument Rack



The VM-76□B is a 6U, 19-inch rack.
Dimensions: 482.6 (W) x 265.9 (H) x 350 (D) mm
VM-761B: European I/O terminal type
VM-762B: D-sub I/O connector type

● VM-75□B Power Supply Module



The VM-75□B is a power supply module.
Rated voltage types
VM-751B: 100 - 240 VAC
VM-753B: 24 VDC
VM-754B: VM110 - 220 VDC
Up to two power supply modules can be mounted on a rack for power supply redundancy.

● VM-741B Local Communication & Phase Marker Module



The VM-741B transmits data from the back communication port to a local display PC via dedicated Ethernet to display bar graphs of measured values and alarm status.

(Requires VM-771B MCL View installed on display PC.)

Also, communicates with a service PC via front USB port for the configuration of a monitor module.

(Requires VM-772B Device Config installed on service PC.)

● VM-742B Network Communication Module



The VM-742B communicates data between the VM-7 Monitoring System and DCS, PLC or to almost any control system. It also provides a direct communication with the infiSYS View Station for data analysis.

For DCS, measured values, analysis data (0.5X, 1X, 2X, Not-1X)^{*3} and alarm status are output via Ethernet using Modbus/TCP protocol or RS-485 using Modbus/RTU. For the infiSYS View Station, measured values, analysis data^{*3} and waveform data^{*3} are output via dedicated Ethernet. A second communication module can be fitted to provide redundancy.

(*3 Available with the optional analysis boards installed on vibration monitor modules.)

- **VM-721B**
18-Channel
Relay Module



- **VM-722B**
9-Channel
Relay Module



The VM-721B and the VM-722B are relay modules that have independently programmable alarm relays. Users can program AND/OR or 2 out of 3 logic with any channels of any modules within the rack.

	VM-721B	VM-722B
Number of outputs	18	9
Number of logic elements (per alarm relay)	255 max.	1023 max.
Number of modules installed in a rack	1	up to 10

- **VM-701B**
Vibration /
Displacement
Monitor Module



The VM-701B monitors various vibration and displacement parameters, including shaft vibration, casing vibration, axial position and differential expansion between the rotor and the casing. It accepts up to 4 channels of input, and as an option, one phase marker input is also available. Recorder and contact outputs corresponding to the inputs are provided through the rear panel of the instrument rack. There are 6 relays for which logic can be set using the status of the monitor module/channel within the rack and AND/OR logical settings. The number of logic elements is 63 per alarm relay.

- **VM-702B**
Absolute
Vibration Monitor
Module



The VM-702B is designed to concurrently monitor the shaft relative vibration and the absolute vibration or the seismic vibration on rotating machinery. It accepts two systems of inputs (relative vibration: 2 channels, seismic vibration: 2 channels). It accepts two systems of inputs (relative vibration: 2 channels, seismic vibration: 2 channels). Recorder and contact outputs for each input are provided through the rear panel of the instrument rack. There are 6 relays for which logic can be set using the status of the monitor module/channel within the rack and AND/OR logical settings. The number of logic elements is 63 per alarm relay.

Hardware

● VM-703B Tachometer & Eccentricity Monitor Module



The VM-703B has functions that monitor speed, acceleration, direction of the shaft rotation and shaft eccentricity due to a bend in the shaft. This module accepts up to 2 channels for rotation signals and 1 channel of eccentricity signal. Recorder and contact outputs corresponding to the inputs are provided through the rear panel of the instrument rack. There are 6 relays for which the logic can be set using the status of the monitor module/channel within the rack and AND/OR logical settings. The number of logic elements is 63 per alarm relay.

● VM-704B Temperature Monitor Module



The VM-704B monitors the temperature of any part of the machinery. It accepts up to 6 channels, i.e., the temperature of 6 areas can be monitored with one monitor module. Inputs from thermocouples or 3 and 4 wire resistance temperature sensors are supported. Recorder and contact outputs corresponding to the inputs are provided through the rear panel of the instrument rack. There are 6 relays for which the logic can be set using the status of the monitor module/channel within the rack and AND/OR logical settings. The number of logic elements is 63 per alarm relay.

● VM-706B Rod Drop Monitor Module



The VM-706B is used for measurement and monitoring of wear of the rider band (ring) of reciprocating compressors. This module accepts up to 4 channels of input. Recorder and contact outputs corresponding to the inputs are provided through the rear panel of the instrument rack. There are 6 relays for which the logic can be set using the status of the monitor module/channel within the rack and AND/OR logical settings. The number of logic elements is 63 per alarm relay.

Monitoring Parameters

Monitor Module	Monitoring Parameter	Number of Inputs	Number of Outputs
VM-701B Vibration / Displacement Monitor Module*1	Displacement Vibration	4	4
	Velocity Vibration	4	4
	Acceleration Vibration	4	4
	Dual Path Vibration	2	4
	Thrust Position	4	4
	Differential Expansion (Single Input)	4	4
	Ramp Differential Expansion	4	2
	Complementary Input Differential Expansion	4	2
	Case Expansion/Complementary Expansion	3	3
	Case Expansion	4	4
	Valve Position	4	4
VM-702B Absolute Vibration Monitor Module	Shaft Relative Vibration and Shaft Absolute Vibration or Casing Vibration	4*2	4*2
VM-703B Tachometer & Eccentricity Monitor Module	CH1&CH2 Rotor Speed	2	2
	CH2 Rotor Acceleration	0	1
	CH1&CH2 Reverse Rotation	2	2
	CH3 Eccentricity	1	2
VM-704B Temperature Monitor Module	Temperature	6	6
VM-706B Rod Drop Monitor Module	Rod Drop	4 1 (PM)	4

*1 One channel phase marker (PM) input is optionally available.

*2 Two channels of input are required per measurement point, i.e., four channels of input make measurements of two points.

Software

VM-771B MCL View



Bar Graph Screen (Current Value Display)

VM-771B displays measurement values, monitoring status and the configuration of each module.

VM-772B Device Config

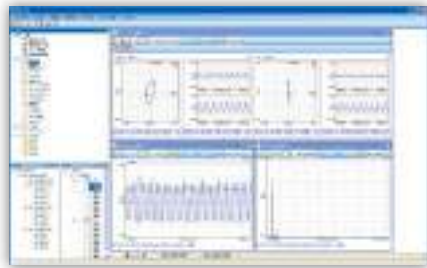


Device Config Screen

VM-772B allows users to configure the monitoring system in or out of the field.

PC can be connected to the USB port of the rack.

VM-773B infiSYS Analysis View

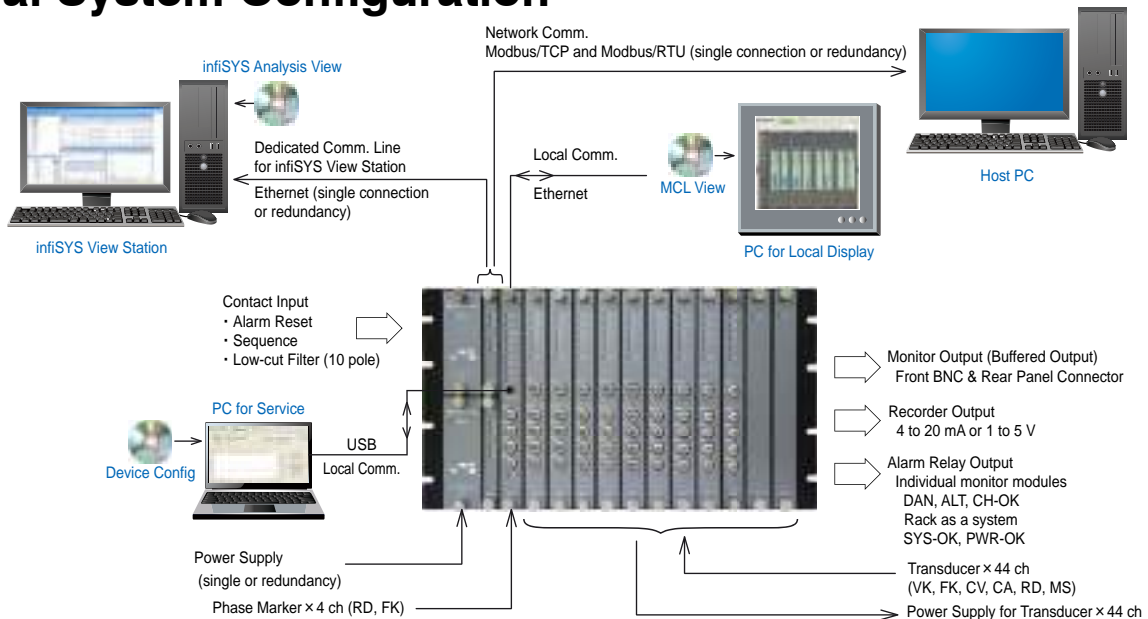


infiSYS View Station Screen

VM-773B displays measured values, analysis plots and diagnostic results.

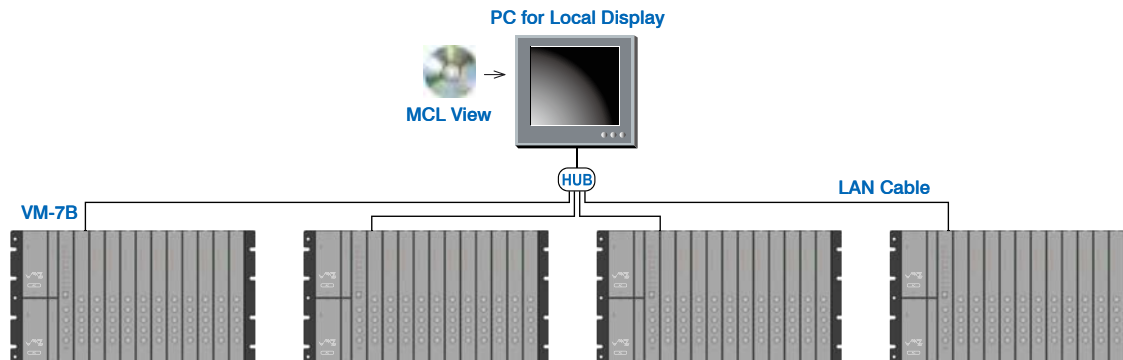
Note; An optional analysis board must be specified when ordering to obtain analysis and diagnostic functions, i.e., VM-701B/PM□/ALY or VM-702B/ALY.

Typical System Configuration

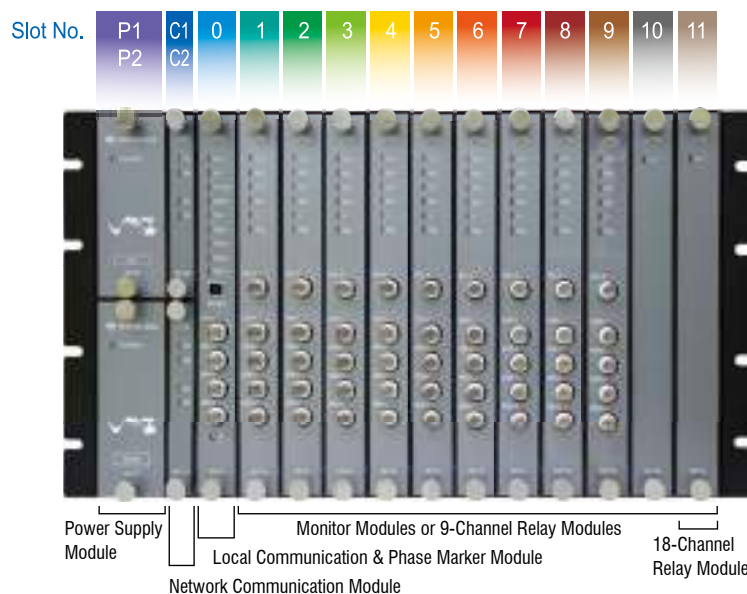


Local PC Connection

Up to 4 VM-76□B instrument racks can be connected to a local PC.
(MCL View software installation is required.)



Mountable Module Slot Number



Modules	Slot Number															
	P1	P2	C1	C2	0	1	2	3	4	5	6	7	8	9	10	11
VM-75□B Power Supply Module	●	●														
VM-742B Network Communication Module			●	●												
VM-741B Local Communication&Phase Marker Module					●											
VM-701B Vibration/Displacement MonitorModule						●	●	●	●	●	●	●	●	●	●	●
VM-702B Absolute Vibration Monitor Module						●	●	●	●	●	●	●	●	●	●	●
VM-703B Tachometer&Eccentricity Monitor Module						●	●	●	●	●	●	●	●	●	●	●
VM-704B Temperature Monitor Module						●	●	●	●	●	●	●	●	●	●	●
VM-706B Rod Drop Monitor Module						●	●	●	●	●	●	●	●	●	●	●
VM-721B 18-Channel Relay Module																●
VM-722B 9-Channel Relay Module						●	●	●	●	●	●	●	●	●	●	●
VZ-71 30mm (W) Blank Panel					— ※1	●	●	●	●	●	●	●	●	●	●	●
VZ-75 20mm (W) Blank Panel			●	●												
VZ-76 50mm (W) Blank Panel	— ※2	●														

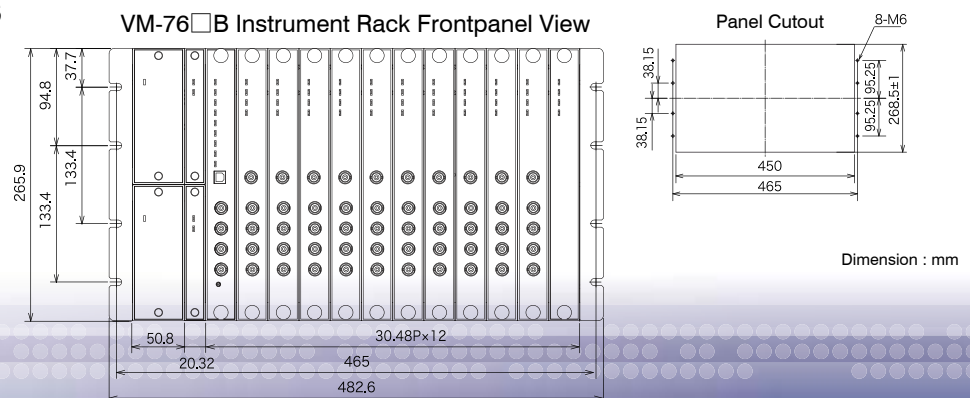
※1 Local Communication & Phase Marker Module is installed in slot 0 with any rack design.

※2 Primary power supply is installed in slot P1.

Primary Specifications

Module	Item	Specifications		
Instrument Rack	Size	482.6 (W) × 265.9 (H) × 350.0 (D) mm		
	Max. number of Mountable Modules	<ul style="list-style-type: none"> • Power Supply Module ··· 2 • Network Communication Module ··· 2 • 18-Channel Relay Module ··· 1 <ul style="list-style-type: none"> • Local Communication & Phase Marker Module ··· 1 • Monitor Module ··· 11 • 9-Channel Relay Module ··· 10 <p>* For module and mountable slot number, refer to the chart on page 6, "MOUNTABLE MODULE SLOT NUMBER".</p>		
Power Supply Module (Redundancy module available)	Power (rating)	100-240 VAC / 110 -220 VDC / 24 VDC		
Local Communication & Phase Marker Module	Phase Marker Input	RD-05A or FK-202F Transducer × 4 channels		
	Communication Port	Front USB × 1 (for PC for service and maintenance purpose) Rear Ethernet 100 Base-TX × 1 (for PC for permanent display)		
	Software Screen View	* MCL View installation on PC required.		
		<p>[Bar graph screen] (current value display) Measured value (numeric and bar graph displays), GAP (bias) voltage indication, alarm setting value, alarm status, channel bypass status, danger bypass status, Power OK status, tag name, serial No., channel name</p> <p>[Train screen] Machine train diagram, measured value, alarm setting value</p> <p>[Trend graph screen] Cursor function</p> <p>[Relay status screen] Relay status, relay logic</p>		
Monitor Module	Digital Display Accuracy (on Display Software for PC)	Vibration/displacement/eccentricity ±1.0% of F.S. at 25 °C Rotation speed ±(0.003% of rdg. + 1 digit) at 25 °C Temperature ±(1.0% of F.S. + 1°C) at 25 °C	±2.0% of F.S. at 0 to 65 °C ±(0.03% of rdg. + 1 digit) at 0 to 65 °C ±(2.0% of F.S. + 1°C) at 0 to 65 °C	
	Recorder Output (4 to 20 mA or 1 to 5 V)	Vibration/displacement/eccentricity Rotation speed Temperature	±1.0% of F.S. at 25 °C ±1.0% of F.S. at 25 °C ±(1.0% of F.S. + 1°C) at 25 °C	±2.0% of F.S. at 0 to 65 °C ±2.0% of F.S. at 0 to 65 °C ±(2.0% of F.S. + 1°C) at 0 to 65 °C
	Number of Alarm Contact Outputs	SPDT × 6 points		
	Number of Logic Elements	63		
	Vibration Analysis Capability (Available with analysis board installed)	Number of points of vibration analysis Analysis item	Up to 44 points* (vibration channels of VM-701B) * When 11 modules are installed. Amplitude : 0.5X, 1X, 2X, nX1*, nX2*, nX3*, nX4*, Not-1X, Sp-p max Phase : 0.5X, 1X, 2X, nX1*, nX2*, nX3*, nX4* * nX amplitude and phase can be monitored on the infiSYS View Station.	
18-Channel Relay Module	Number of Alarm Contact Outputs	SPST × 18 points		
	Number of Logic Elements	255		
9-Channel Relay Module	Number of Alarm Contact Outputs	SPST × 9 points		
	Number of Logic Elements	1023		
Network Communication Module (Redundancy connection available)	Communication Protocol	Modbus/TCP Modbus/RTU	Ethernet 10 Base-T / 100 Base-TX (communication ports at rear side) RS-485	
	Communication Item	<ul style="list-style-type: none"> • Measured value • Gap voltage • Danger alarm status • Alert alarm status • OK alarm status • Danger Bypass status • Danger & Alert Set value • OK limits set value • Alarm set multiplier status • Low-cut filter (10 pole) ON/OFF status • Power-OK status • Analysis data (available with analysis board installed): amplitude and phase of 0.5X, 1X and 2X and amplitude of Not-1X 		

Rack Dimensions



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