

# PROGRAMMABLE TURBOMACHINERY CONTROL SYSTEM





## **TS**x

#### PROGAMMABLE TURBOMACHINERY CONTROL SYSTEM

## **APPLICATION**

The TSx is uniquely suited to meet the needs of critical turbomachinery control applications in oil and gas, power, refining, chemicals, or any other industry where unmatched performance and flexibility is demanded. The TSx architecture is completely scalable from the simplest single chassis systems to the most complex systems with up to sixteen chassis per node without any degradation in performance. It's a turbomachinery controller with 99.9999% reliability and an unheard of 5 millisecond scan rate (12 millisecond screw to screw) that's perfectly suited for any critical turbomachinery control application including:

- Gas Turbine or Steam Turbine
- Turbine Start-up & Sequencing
- Turbine Interlocks & Protection
- Turbine Speed Control
- Steam Extraction Control
- Gas Turbine Temperature Control
- Gas Turine Steam Injection Control (augmentation or abatement)
- MW Load Control (Generator Application)
- AVR Control (Generator Application)
- Auto-synchronisation (Generator Application)
- Anti-surge Control (Compressor Application)
- Performance Control (Compressor Application)
- Load Share Control (Compressor and Generator Application)
- Temperature Quench Control (Refrigeration Compressor Application)



Turbomachinery applications require a number of special types of I/O, such as pulse counters, LVDT interface, temperature inputs and various voltage interfaces. The TSx is able to interface with these I/O functions directly, eliminating interposing transducers that can create a single point of failure in some of the most important I/O loops of the control system.





## TSX progammable turbomachinery control system



## **TSx OVERVIEW**

The TSx employs a card-in-chassis arrangement with external termination assemblies. This arrangement provides the most concise and secure packaging possible. Removal and replacement of the I/O and processor modules can be accomplished without the risk of disturbing the field wiring. Chassis power is provided separately from the field power to assure that field faults will not affect operation of the logic system.

A hallmark of the TSx architecture is the ability to repair any redundant active component without interrupting the operation of the turbine or process.

In additon to being scalable, the TSx architecture is designed to support multiple architectures. That is, the TSx has the flexibility to be configured in a simplex configuration, a dual redundant configuration, TMR or a mix of any of these configurations. This feature allows the different controller configurations to be selected based on the integrity levels and availability needed for each application and thus enabling sharing a single set of spares for all configurations.

## **Key Features:**

- Configurable Redundancy Able to configure simplex or dual or TMR
- Simplex configuration meets SIL-2 ratings or Dual meets SIL-3 ratings
- High Speed Response Time (12msec)
- 1 msec SOE (Analog & Digital)
- Online Program and Configuration Changes
- Comprehensive diagnostics to ensure system integrity at all times
- Chassis Mounted Servo Controller Module
- Load sharing between redundant analog output legs
- True voted redundancy not just a simple fail-over scheme
- High speed pulse input module speed and acceleration updates every 1 ms
- Reverse rotation detection



## TSx

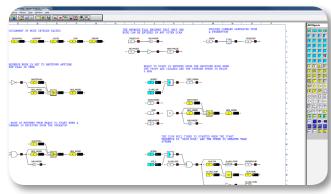
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#### SOFTWARE

The TSx comes with a fully integrated user-friendly suite of software applications specifically engineered to develop, deploy, commission and maintain your critical turbomachinery control application that includes:

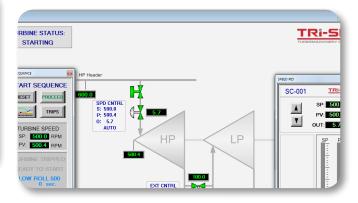
#### **NetArrays**

NetArrays is an easy-to-use IEC61131-3 compliant project program development tool that incorporates a comprehensive set of graphical objects that can perform any control task.



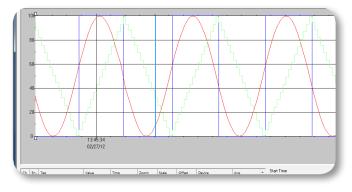
#### View

The TSx View application allows you to create and run your own custom Human-Machine Interface (HMI) to monitor and control your turbomachinery and auxilliaries. It's OPC-enabled allowing for easy connectivity to other devices or systems via OPC-DA



#### Trend

The Trend application graphically plots up to 10 traces of NetArrays data values. It has two distinct modes of operation: displaying real-time data (Live Data Mode) or displaing archival data from the alarm and data archive (Archive Data Mode).



#### **Alarm and Data Archive**

The Alarm and Data Archive provides redundant alarm management, data archival, 1 ms resolution sequence of events and OPC-DA functions.

#### Project Tag Database Manager

The Project Tag Database Manager provides a central database for device configuration data and tags for applications involving single or multiple nodes. Its secure, redundant architecture ensures seamless integration throughout the suite of applications and eliminates the tag management hassle associated with system integration.

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Tag	Device	Type	Index	Comment
INC_EXTTGT	Simulator	Boolean	127	
INC_SPDTGT	Simulator	Boolean	123	
ITERM	Simulator	Float	70	
LPV	Simulator	Float	64	
MAN_OUT	Simulator	Float	103	
MAX_GOV	Simulator	Float	91	
MEASURE	Simulator	Float	108	
MINDSCHPRS	Simulator	Float	179	
MINGOV	Simulator	Float	82	
MINSTRTSPD	Simulator	Float	84	
MW_ENB	Simulator	Boolean	120	
MW_OUT	Simulator	Float	187	
NEWMODE	Simulator	Boolean	15	
NNEWMODE	Simulator	Boolean	102	
OFF	Simulator	Boolean	117	
ONLINE	Simulator	Integer	17	
ONLINEMD	Simulator	Boolean	104	
TILTO	Simulator	Float	72	
DUTHICL	Simulator	Float	74	



## TSx

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## **Communications**

- OPC-DA and A&E
- Modbus TCP/IP Master and Slave
- Modbus Serial Master and

## Certifications

- IEC61508
- ISASecure

## **Environmental**

- Operating Temperature:
  -20°C to +60°C
  (-4°to +140°F)
- Storage Temperature: -25°C to +85°C (-13°to +185°F)
- Humidity: 10% to 95% non-condensing

#### I/O Modules

DI Module, 12-CH SIL-3, Supervised
DI Module, 32-CH SIL-2, Non-Isolated Single Ended
DO Module, 8-CH SIL-3, 20-140 VDC
DO Module, 8-CH SIL-3, 20-60 VDC Supervised
DO Module, 24-CH DC Voltage Sinking
DO Module, 24-CH DC Voltage Sourcing
DO Module, 16-CH SIL-3 Supervised
DO Module, 24-CH SIL-2 Supervised
RO Module, 12-CH SIL-3 24-Volt AC/DC
RO Module, 12-CH SIL-3 120 Volt AC
RO Module, 24-CH Maximum Load: 1 A per channel
Al Module, 8-Ch SIL-2, Isolated Low-Level (0 to $\pm 160$ mV)
AI Module, 8-CH SIL-2, Isolated Current Input
AI Module, 32-CH SIL-2, Non-Isolated Single Ended
THCO Module, 8-CH SIL-2, 0 to $\pm$ 78.125 mV
RTD Module, 8-CH 3/4-wire connected, 1KHz scan rate
AO Module, 4-CH SIL-3, Isolated Voltage Output
AO Module, 4-CH SIL-3, Isolated Current Output
AO Module, 16-CH SIL-2, Voltage Output
AO Module, 16-CH SIL-2, Current Output
Servo Module, 2-CH, ±160 mA AO, w/ 8-CH Isolated DI
PI Module, 8-CH SIL-2, 30KHz, w/ 8-CH DI, 8-CH Supervised DO



#### DIMENSIONS

19z.5"W x 11.3"H x 11.3"D (500 x 287 x 287 mm)





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